

BLUE

Dart Aerospace Ltd.

D Tuesday, 14/10/2008 1:10:45 PM
U Julie Lecocq

Process Sheet

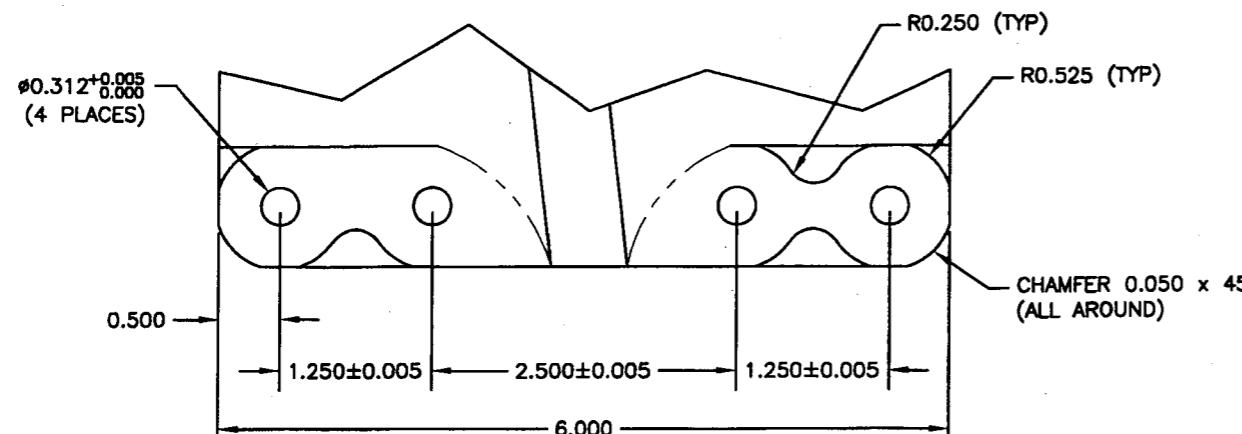
Customer	: CC-DAR01 Dart Aerospace Ltd.		Drawing Name	: BLUE		
Job Number	: 42576		Part Number	: D29332		
Estimate Number	: 10804		Drawing Number	: D29332		
P.O. Number	:		Project Number	:		
This Issue	14/10/2008	S.O. No. :	Drawing Revision	:		
Prev. Rev.	: NC		Material	:		
First Issue	11	Type : MACHINED PARTS	Due Date	: 31/10/2008		
Previous Run	: 36878		Qty:	2	Um:	Each
Written By	:		Comment	:		
Checked & Approved By	: JUL 08 10-14		Comment	:		

Additional Product

Job Number:



Seq #:	Machine Or Operation:	Description :
1.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 PULL FROM STK: 2 X D2933-2UP B <u>41726</u> BT 08-10-20		
2.0	D29332UP	206 Saddle Right-unpainted
Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s) unpainted		
3.0	SPRAY PAINTING	SPRAY PAINTING
Comment: POWDER COATING WHITE PER QSI 005 <i>m1 08/11/09 (2)</i>		
4.0	QC14	INSPECT SPRAY PAINT
Comment: INSPECT SPRAY PAINT BT 08-11-10		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 ID & STK USING NEW B/N <i>Sty21 120 8/11/10 (2)</i>		
6.0	QC21	FINAL INSPECTION/W/O RELEASE
Comment: FINAL INSPECTION/W/O RELEASE 08/11/10 (2)		
Job Completion:		

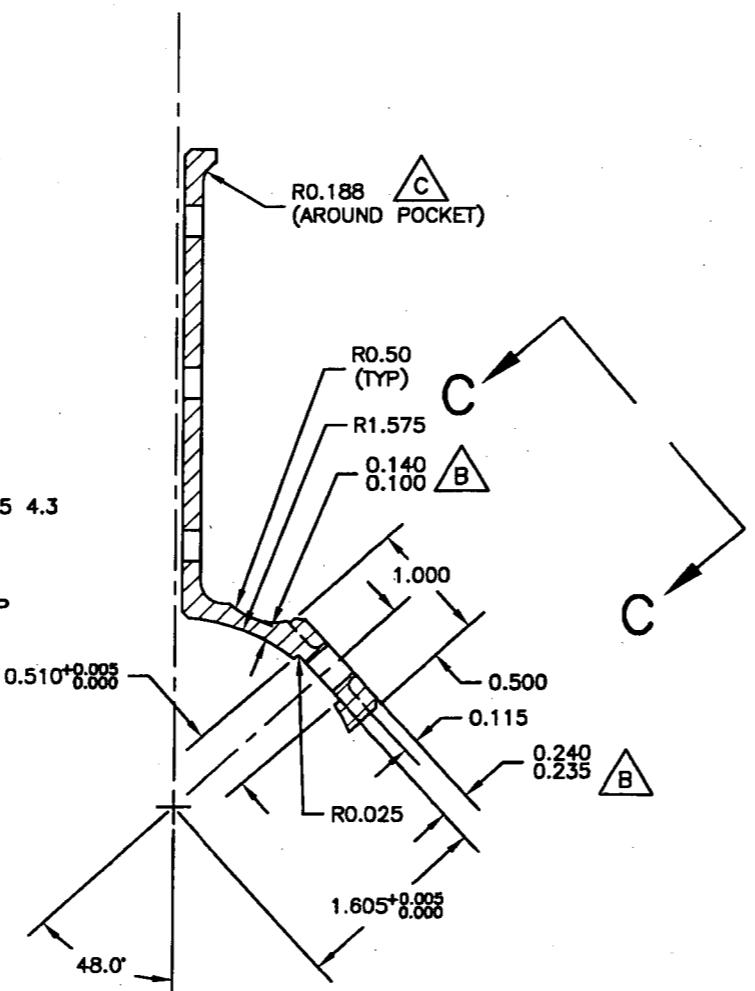


VIEW C-C

D2933-1 LH SADDLE (SHOWN)
D2933-2 RH SADDLE (OPPOSITE)

NOTES:

1) MATERIAL: ALUMINUM 7075-T7351 (QQ-A-250/12)
(MAKE FROM D6101-001 SADDLE BILLET, 7075)
2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT GLOSS WHITE (REF 4.3.5.1) PER DART QSI 005 4.0
3) BREAK ALL SHARP EDGES 0.010 TO 0.020
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED.
5) ALL DIMENSIONS ARE IN INCHES
6) ENGRAVE PART AND BATCH NUMBER IN THIS AREA 0.010 TO 0.015 DEEP

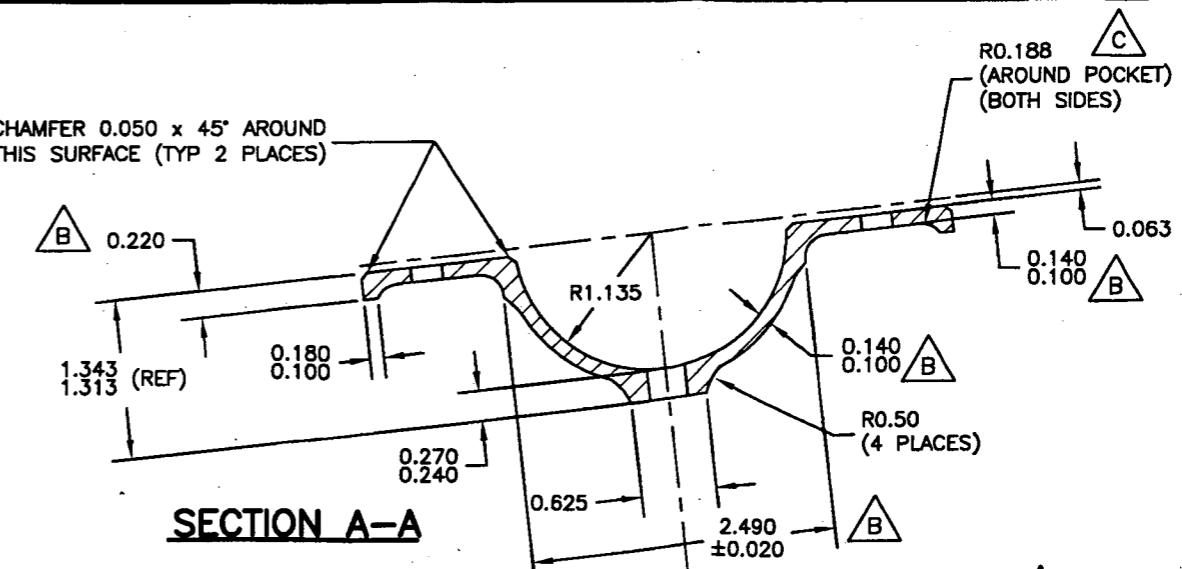


SECTION B-E

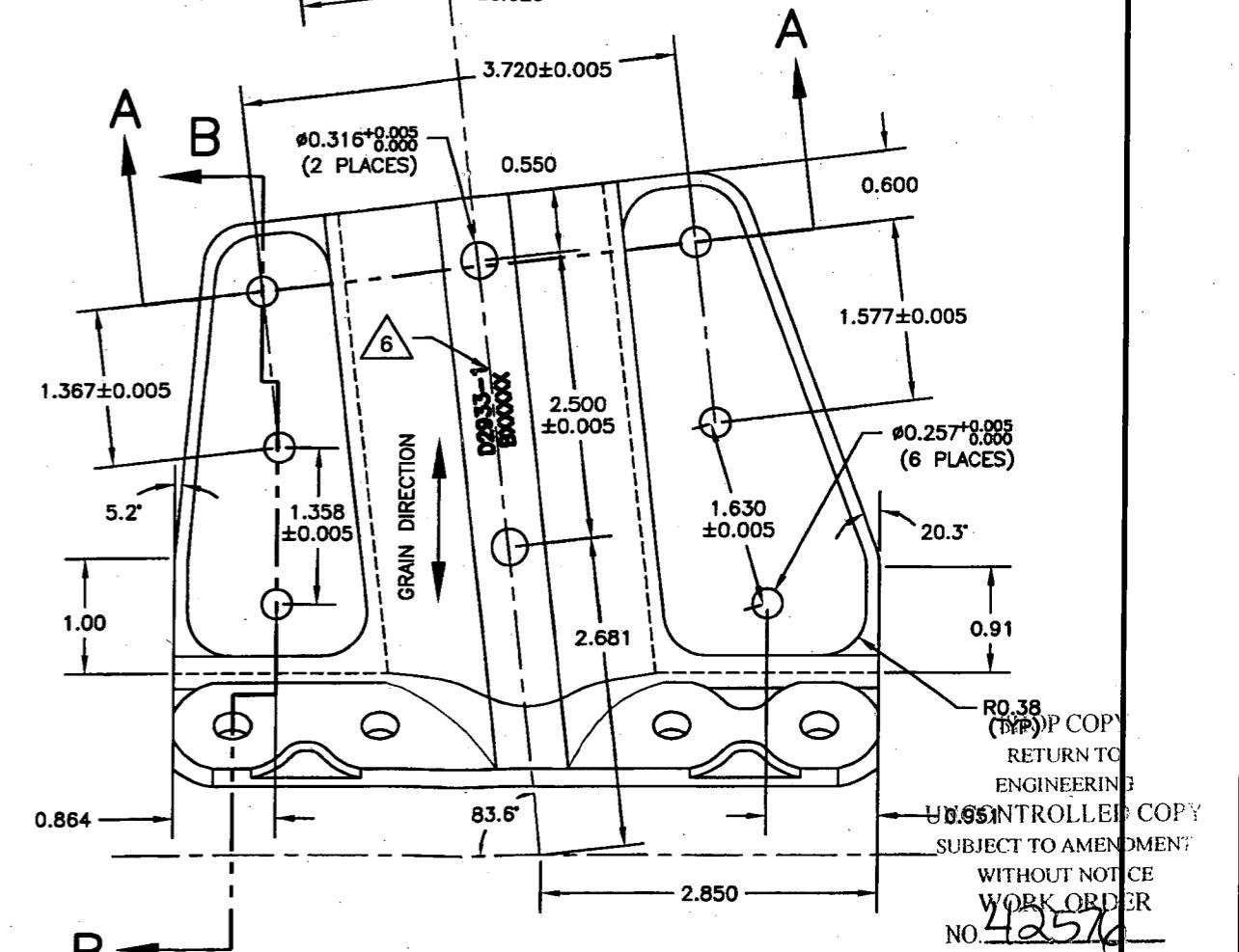
1970-3-1980-3-1980-3

07-03-12 #

CHAMFER 0.050 x 45° AROUND
THIS SURFACE (TYP 2 PLACES)



SECTION A-A



NO. 42576

C	06.11.09	R0.188 WAS R0.30 TO R0.25	
B	00.05.29	CHANGED GEOMETRY AND MATERIAL	
A	99.10.29	NEW ISSUE	
DESIGN 	DRAWN BY 	DART DART AEROSPACE USA, INC. BELLEVUE, WA	
CHECKED 	APPROVED 	DRAWING NO. D2933	REV. C SHEET 1 OF 1
DATE 06.11.09	TITLE SADDLE INSIDE		SCALE 2:3

Copyright © 1999 by Dant Aerospace USA, Inc.

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL
AND IS SUPPLIED ON THE EXPRESS CONDITION
THAT IT IS NOT TO BE USED FOR ANY PURPOSE
OR COPIED OR COMMUNICATED TO ANY OTHER
PERSON WITHOUT WRITTEN PERMISSION FROM
DART AEROSPACE USA, INC.

DART AEROSPACE USA, INC.

PPV 8

PAGE 1 OF 1

SCALE

2:3